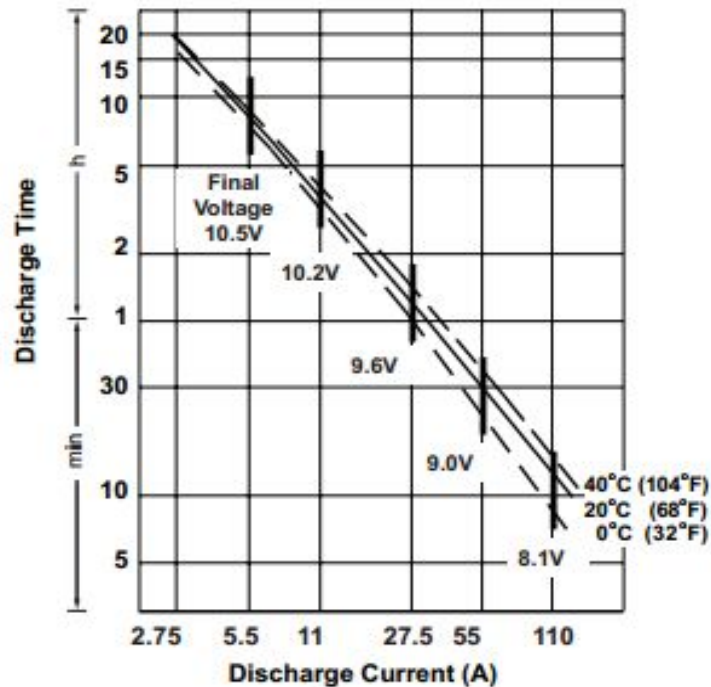
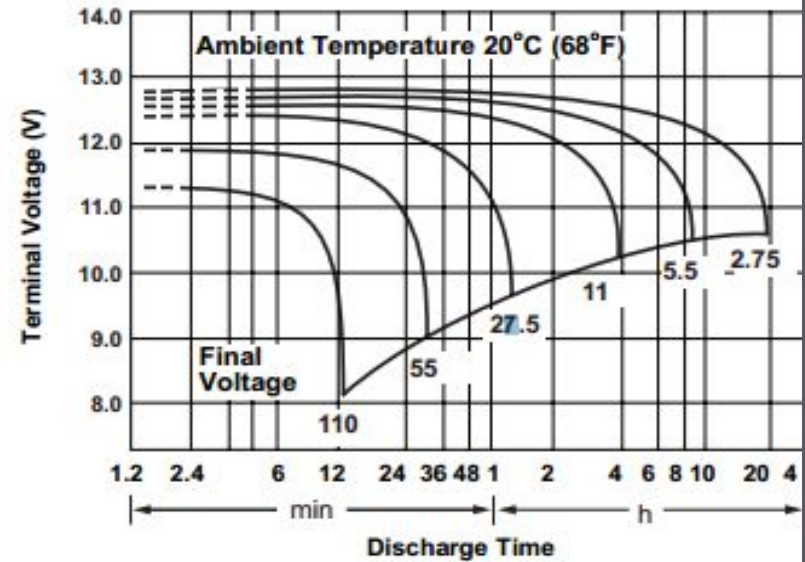


# BATTERY TECHNOLOGY AND POWER

Discharge Time vs. Discharge Current



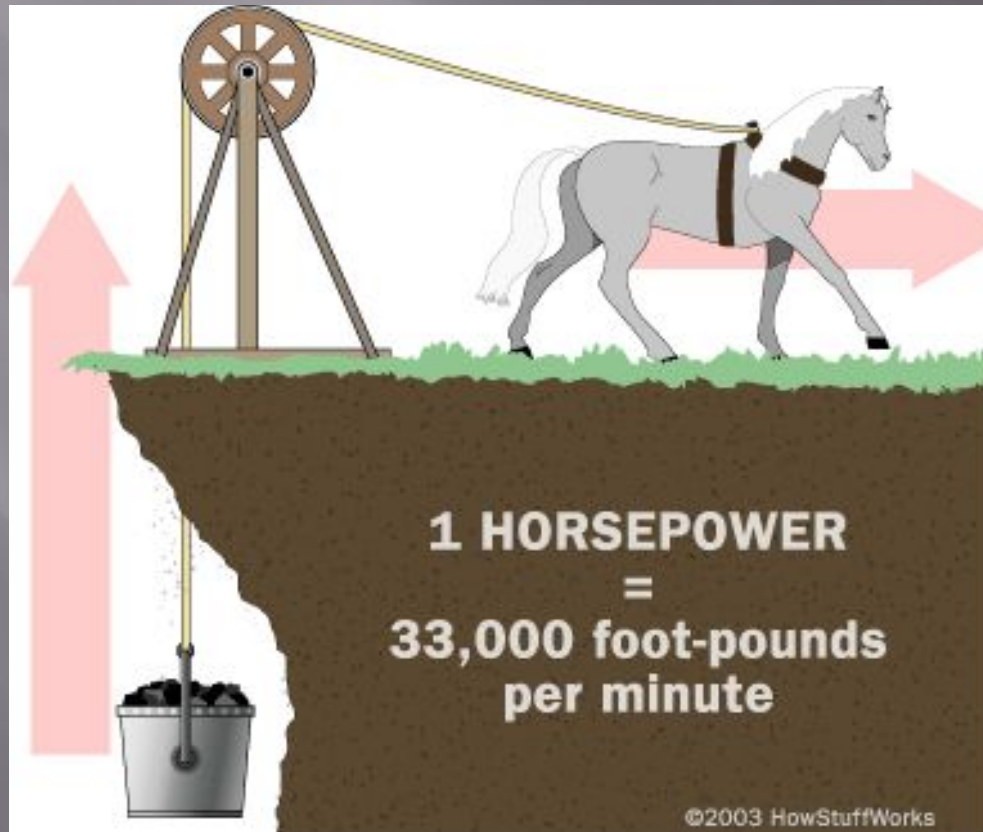
Discharge Characteristics



Shelf Life & Storage

# Horse Power

The force required to lift 550 Pounds 1 foot per second = 1 Horse power



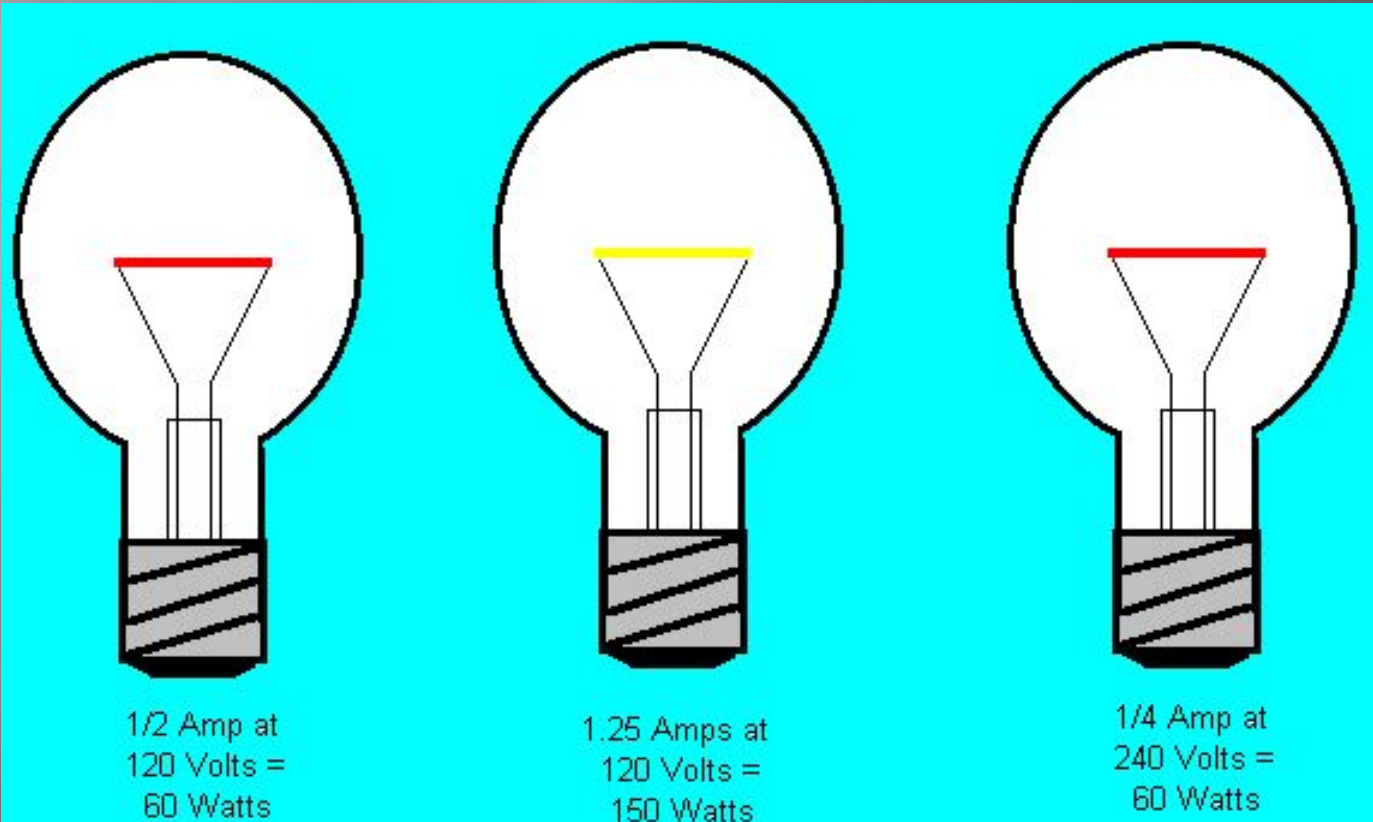
# Measuring Power

- ▣ A dynamometer or "dyno" for short, is a device for measuring force, torque, or power.
- ▣ For example, the power produced by an engine, motor or other rotating prime mover can be calculated by simultaneously measuring torque and rotational speed (RPM)



# What is a Watt

A Watt is a measure of electric power that depends on amps and volts. Volts Times Amps = Watts  
Voltage is electrical pressure Amps are electron flow



# Watts to HorsePower

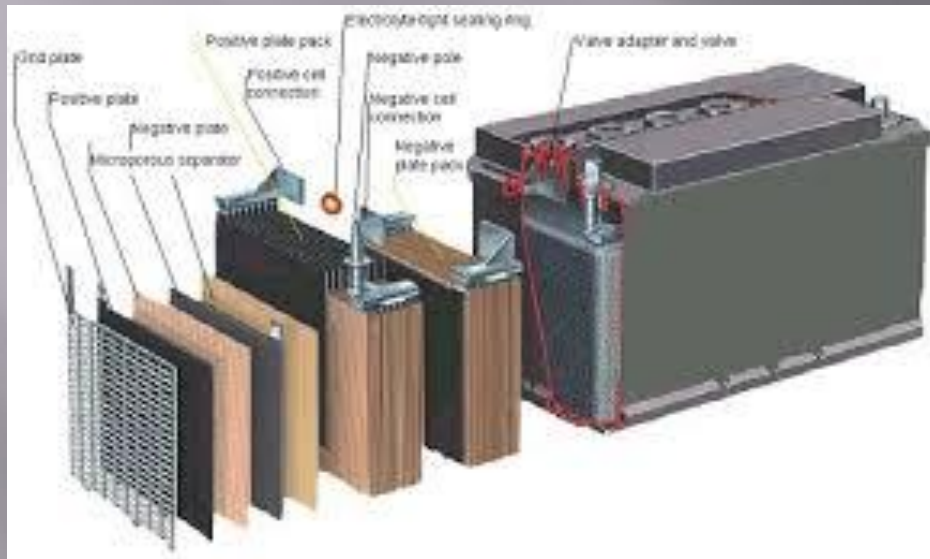
- ▣ 1 watt = 0.00134102209 horsepower
- ▣ One mechanical or hydraulic horsepower
- ▣ is equal to 745.699872 watts:  $1 \text{ hp(I)} = 745.699872 \text{ W}$

# Amp/ Hours & Final voltage

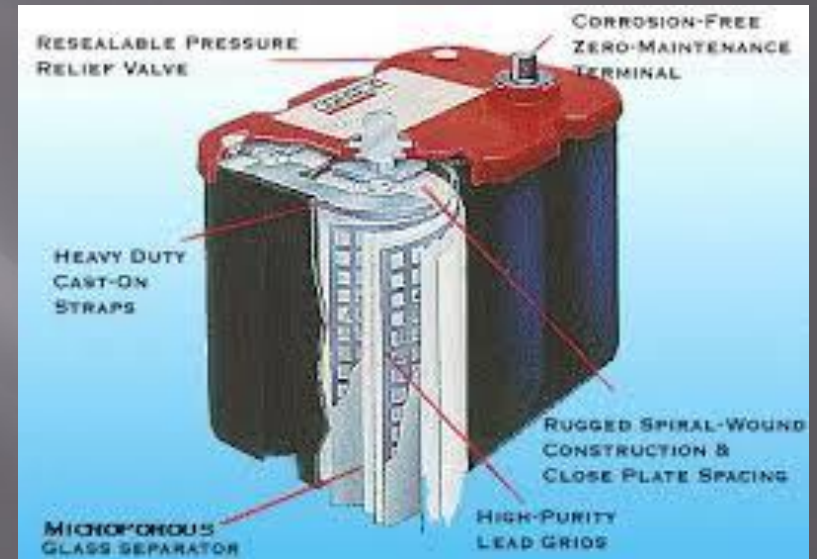
- ▣ A *coulomb* is 6,250,000,000,000,000,000 or  $6.25 \times 10^{18}$  electrons flowing
- ▣ 1 *amp* is actually a flow rate of 1 coulomb of electrons per second
- ▣ A battery with a capacity of 1 amp-hour should be able to continuously supply a current of 1 amp to a load for exactly 1 hour, or 2 amps for 1/2 hour, or 1/3 amp for 3 hours, etc., before becoming completely discharged ( Final Voltage)
- ▣ Final Voltage in a 12 Volt lead Acid Battery is **10.5 Volts** if energy is taken past this point the battery will never recover fully and the Amp hour capacity will decrease. Discharged Lead/acid batteries must be recharged to at least %50 of the amp/hr rating within an hour.

# Types of Lead / Acid Batteries

## Flooded Cell



OPTIMA is a sealed,  
AGM (Absorbed Glass Mat)



**VRLA battery (valve-regulated lead-acid battery)** There are two types of VRLA batteries, **gel cells** and **AGM**. Gel cells add silica dust to the electrolyte, forming a thick putty-like gel. These are sometimes referred to as "silicone batteries". AGM, "absorbed glass mat", batteries feature fiberglass mesh between the battery plates which serves to contain the electrolyte.

# Cranking Amps, Starter Batteries

- ▣ Typical Car batteries are measured in C.A. (Cranking Amps) and C.C.A. ( Cold Cranking Amps)
- ▣ SAE J537, a CCA reading of 500A delivers 500A at  $-18^{\circ}\text{C}$  ( $0^{\circ}\text{F}$ ) for 30 seconds without dropping below 7.2 volts.
- ▣ Starter batteries are not the best for sustained power consumption.



# Optima spiral VRLA batteries

- ▣ Yellow Top Deep Cycle      Red Top Cranking



# Reciprocity

## Performance Specifications

**Nominal Voltage** ..... 12 volts (6 cells)

### Nominal Capacity

20-hr. (2.75A to 10.50 volts) ..... 55.0 AH

10-hr. (5.1A to 10.50 volts) ..... 51.0 AH

5-hr. (8.8A to 10.20 volts) ..... 44.0 AH

1-hr. (30.6A to 9.00 volts) ..... 30.6 AH

15-min. (96A to 9.00 volts) ..... 24.0 AH

**Approximate Weight** ..... 36.0 lbs. (16.33 kg)

**Energy Density** (20-hr. rate) ..... 1.64 W-h/in<sup>3</sup> (100.30 W-h/l)

**Specific Energy** (20-hr. rate) ..... 17.65 W-h/lb (38.91 W-h/kg)

**Internal Resistance** (approx.) ..... 7 milliohms

**Max Discharge Current** (7 Min.) ..... 165.0 amperes

**Max Short-Duration Discharge Current** (10 Sec.) ..... 410.0 amperes

### Shelf Life (% of nominal capacity at 68°F (20°C))

1 Month ..... 97%

3 Months ..... 91%

6 Months ..... 83%

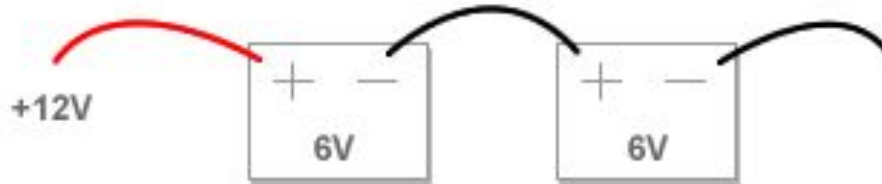
### Operating Temperature Range

Charge .. -4°F (-20°C) to 122°F (50°C)

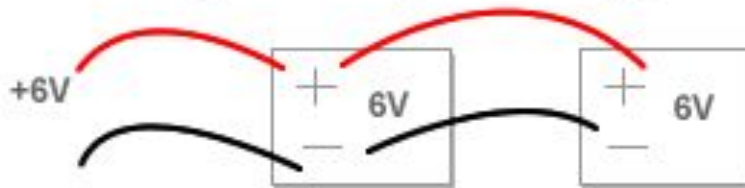
Discharge ..... -40°F (-40°C) to 140°F (60°C)

# Series and Parallel connections

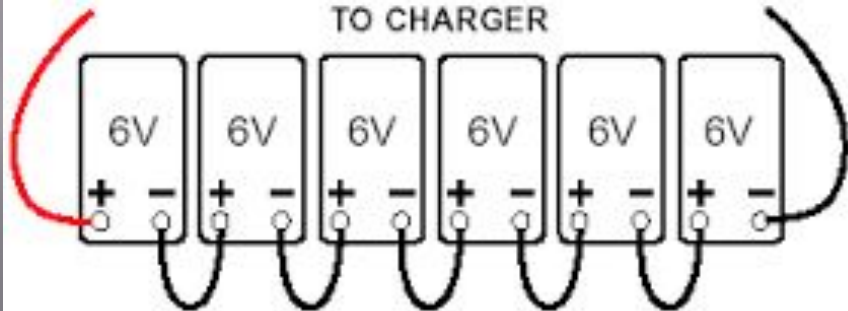
Connecting in Series (double voltage, same capacity [ah])



Connecting in Parallel (same voltage, double capacity [ah])

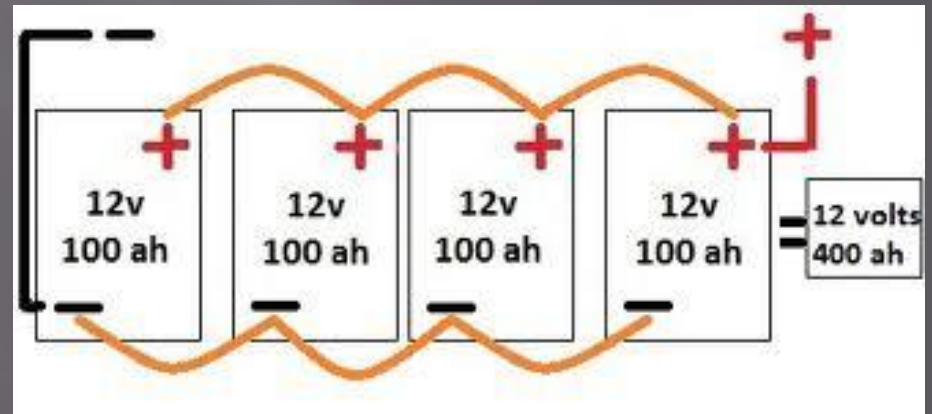


TO CHARGER



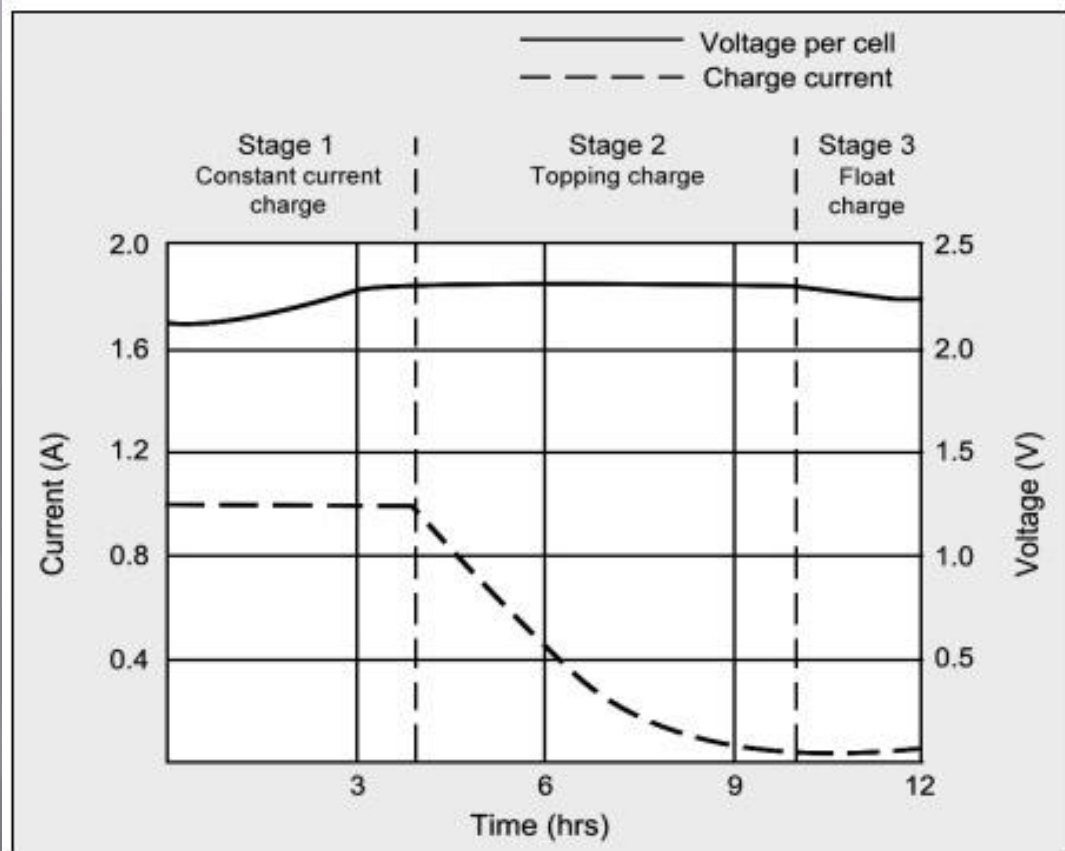
36 VOLT

(6-SERIES CONNECTED) 6 VOLT (6)



# Battery Charging

- Battery charging takes place in 3 basic stages: Bulk ( constant current), Absorption (constant voltage), and Float.



**Stage 1**  
Voltage rises at  
constant current

**Stage 2**  
Voltage peaks,  
current decreases

**Stage 3**  
Float charge  
compensates  
for self-discharge.  
Voltage is lowered

# Battery Rules and Safety

- ▣ 1. Never charge a VRLA battery higher than 14.5 volts
- ▣ 2. Never let a Lead Acid Battery discharge past 10.5 volts
- ▣ 3. Always recharge a battery to at least 50% of the amperage that was taken out.
- ▣ 4. Gassing takes place when the battery is 90% full.
- ▣ 5. Always place a fuse as close to the battery as possible.